

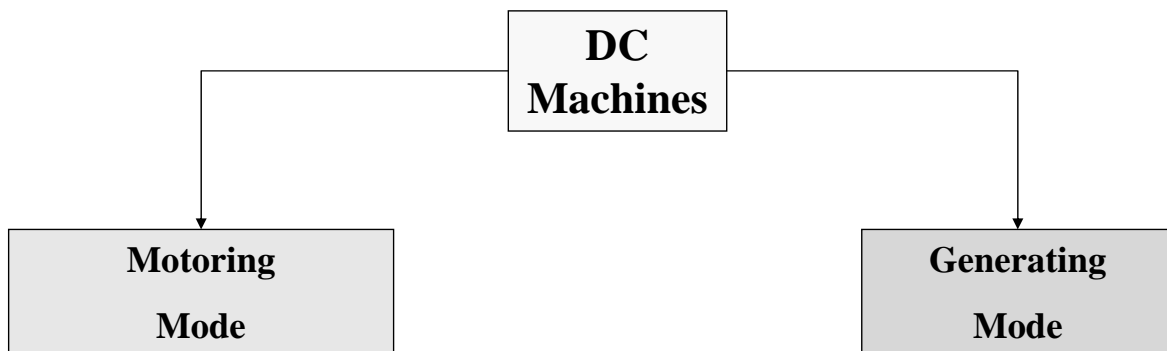
# **V. DC Machines**

# Introduction

**DC machines are used in applications requiring a wide range of speeds by means of various combinations of their field windings**

Types of DC machines:

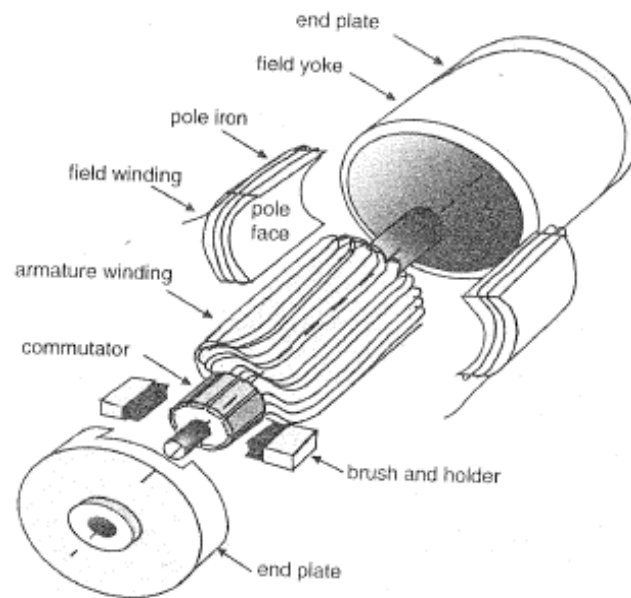
- Separately-excited
- Shunt
- Series
- Compound



**In Motoring Mode:** Both armature and field windings are excited by DC

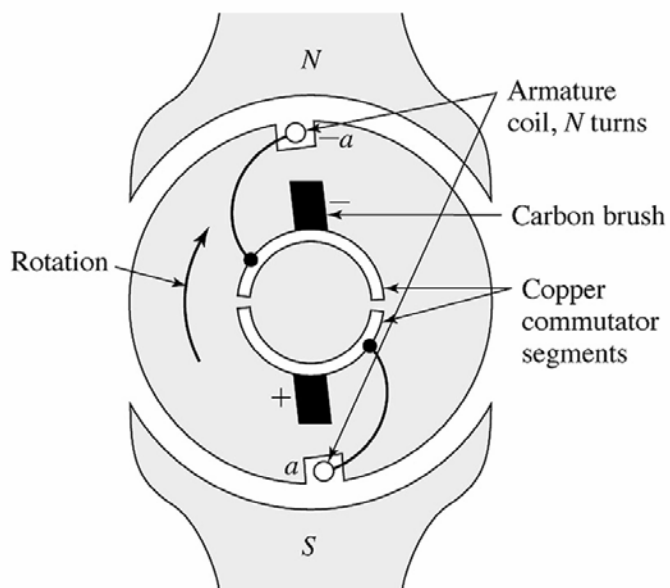
**In Generating Mode:** Field winding is excited by DC and rotor is rotated externally by a prime mover coupled to the shaft

# 1. Construction of DC Machines



**Basic parts of a DC machine**

# Construction of DC Machines

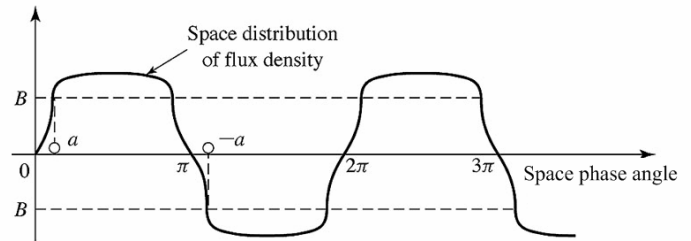
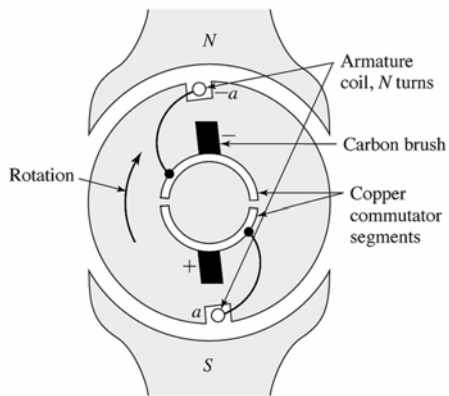


**Copper commutator segment and carbon brushes are used for:**

(i) for mechanical rectification of induced armature emfs

(ii) for taking stationary armature terminals from a moving member

**Elementary DC machine with commutator.**



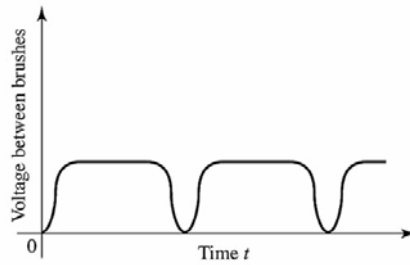
**(a) Space distribution of air-gap flux density in an elementary dc machine;**

Average gives us a DC voltage,  $E_a$

$$E_a = K_g \phi_f \omega_r$$

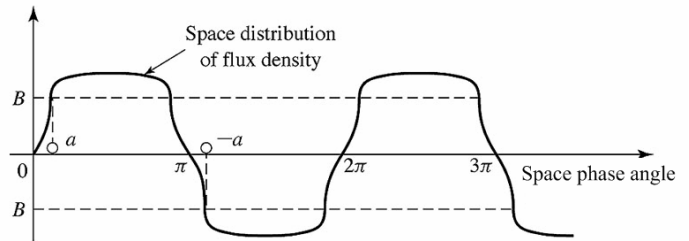
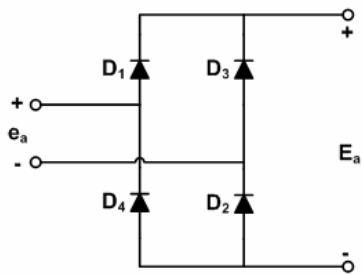
$$T_e = K_g \phi_f I_a$$

$$= K_d I_f I_a$$

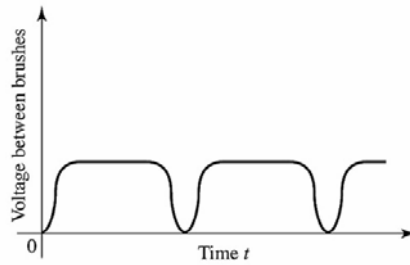


**(b) waveform of voltage between brushes.**

### Electrical Analogy



(a) Space distribution of air-gap flux density in an elementary dc machine;



(b) waveform of voltage between brushes.

## 2. Operation of a Two-Pole DC Machine

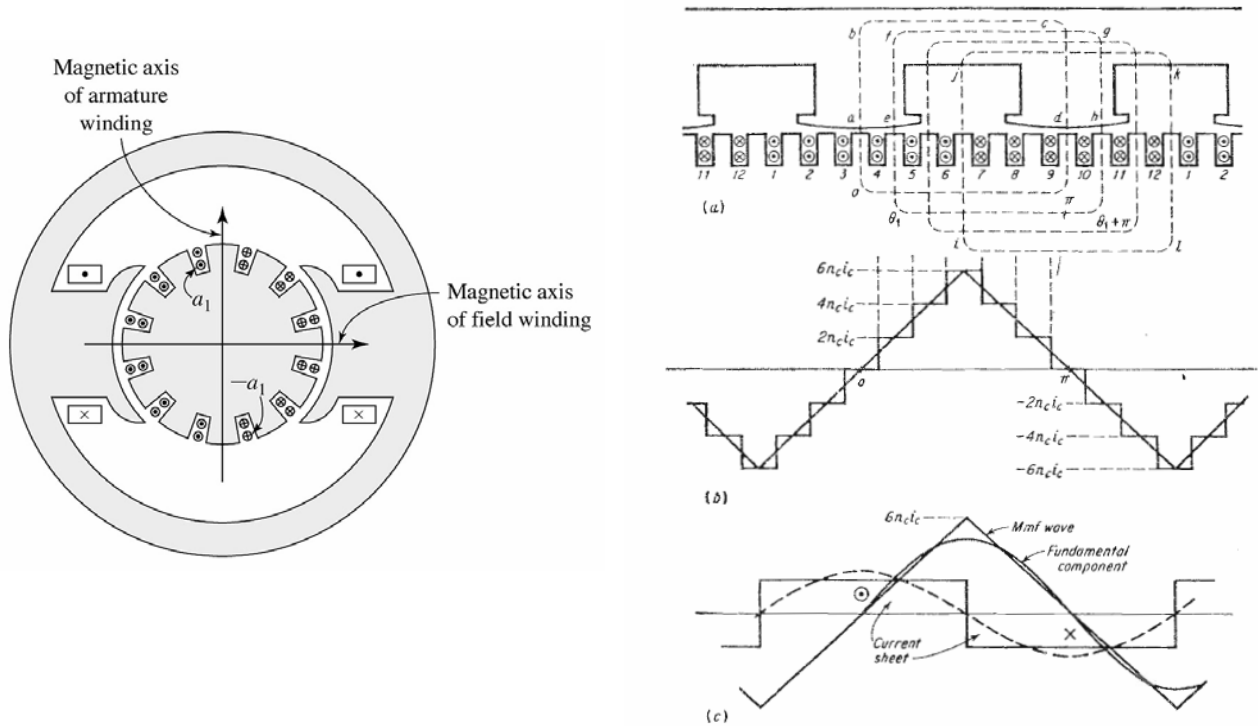
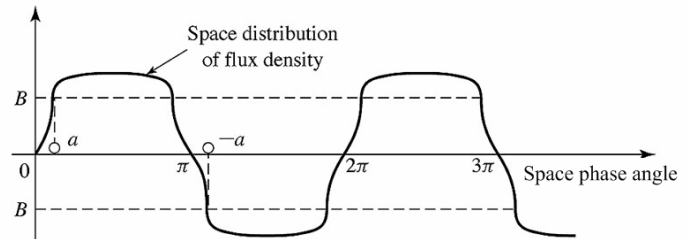
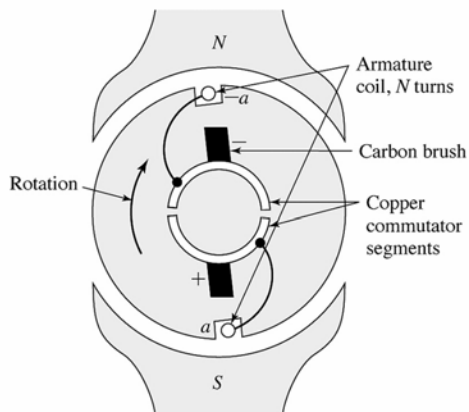


FIG. 3-20. (a) Developed sketch of the d-c machine of Fig. 3-19. (b) Magnetomotive-force wave. (c) Equivalent triangular mmf wave, its fundamental component, and equivalent rectangular current sheet.





**Space distribution of air-gap flux density,  $B_f$  in an elementary dc machine;**

One pole spans  $180^\circ$  electrical in space

$$B_f = B_{peak} \sin(\theta)$$

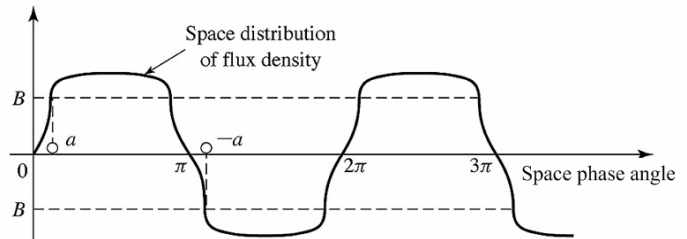
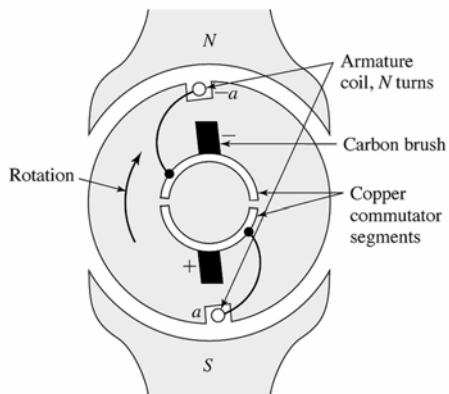
Mean air gap flux per pole:  $\phi_{avg / pole} = B_{avg} A_{per pole}$

$$= \int_0^\pi B_{peak} \sin(\theta) dA$$

$$= \int_0^\pi B_{peak} \sin(\theta) l r d\theta$$

$A_{per pole}$ : surface area spanned by a pole

**For a two pole DC machine,  $\phi_{avg / pole} = 2B_{peak} l r$**



**Space distribution of air-gap flux density,  $B_f$  in an elementary dc machine;**

One pole spans  $180^\circ$  electrical in space

$$B_f = B_{peak} \sin(\theta)$$

Flux linkage  $\lambda_a$ :  $\lambda_a = N\phi_{avg/pole} \cos(\alpha)$

$\alpha$ : phase angle between the magnetic axes of the rotor and the stator

with  $\alpha_0 = 0$   $\lambda_a = N\phi_{avg/pole} \cos(\omega_r t)$

$$\alpha(t) = \omega_r t + \alpha_0$$

$$e_a = \frac{d\lambda_a}{dt} = -\omega_r N\phi_{avg/pole} \sin(\omega_r t)$$

$$E_a = \frac{1}{\pi} \int_0^\pi e_a(t) dt$$

**For a two pole DC machine:**  $E_a = \frac{2}{\pi} \omega_r N\phi_{avg/pole}$

In general:  $E_a = K_g \phi_f \omega_r$

$K_g$ : winding factor

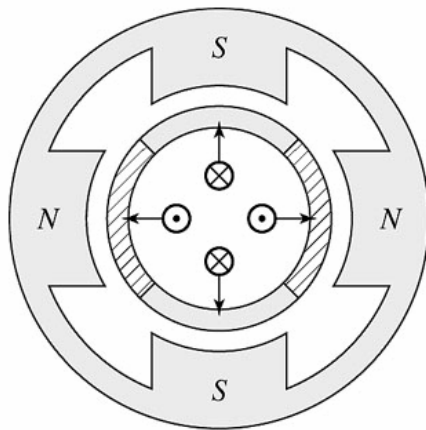
$\phi_f$ : mean airgap flux per pole

$\omega_r$ : shaft-speed in mechanical rad/sec

$$\omega_r = 2\pi \frac{n_r}{60}$$

$n_r$ : shaft-speed in revolutions per minute (rpm)

### DC machines with number of poles > 2



$$f_{elec} = \frac{P}{2} \frac{n_r}{60} = \frac{P n_r}{120}$$

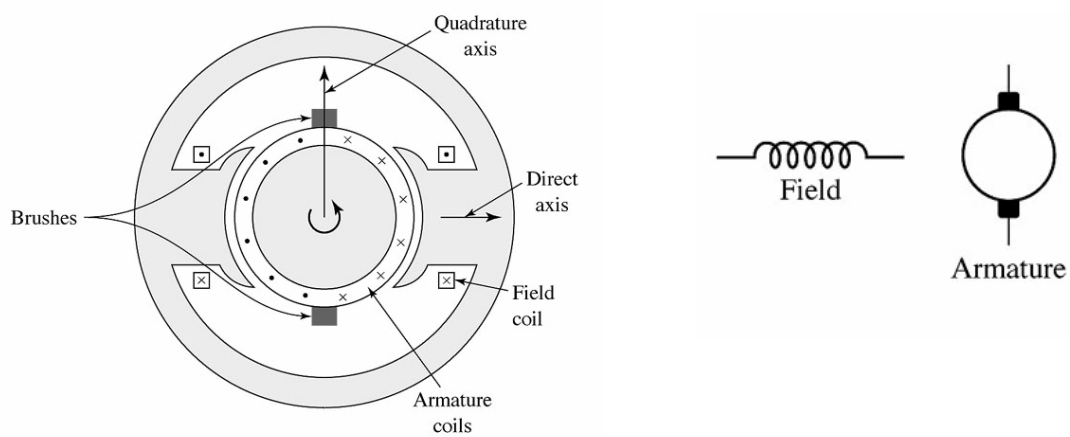
$P$ : number of poles

$$\phi_{avg/pole} = \frac{2}{P} 2B_{peak} \ell r$$

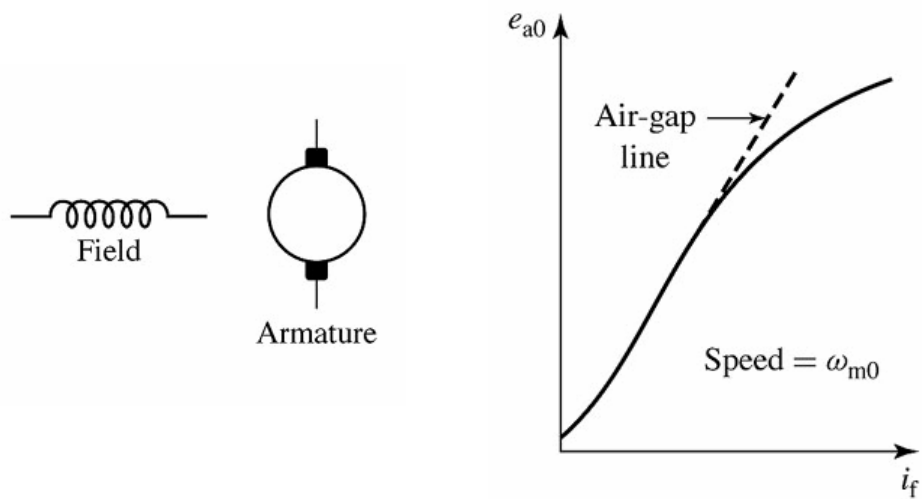
$$E_a = \frac{P}{2} \frac{2}{\pi} N \omega_r \phi_{avg/pole} = K_g \phi_f \omega_r$$

A four-pole DC machine

## Schematic representation of a DC machine



## Typical magnetization curve of a DC machine

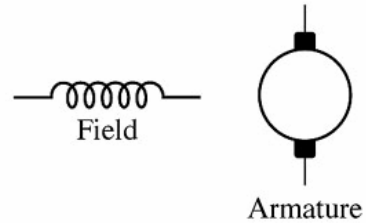


Torque expression in terms of mutual inductance

$$T_e = \frac{1}{2} i_f^2 \frac{dL_f}{d\theta} + \frac{1}{2} i_a^2 \frac{dL_a}{d\theta} + i_f i_a \frac{dM_{fa}}{d\theta}$$

$$T_e = i_f i_a \frac{dM_{fa}}{d\theta} \quad M_{fa} = \hat{M} \cos \theta$$

$$|T_e| = \hat{M} i_f i_a$$



Alternatively, electromagnetic torque  $T_e$  can be derived from power conversion equations

$$P_{mech} = P_{elec}$$

$$T_e \omega_m = E_a I_a$$

$$T_e \omega_m = K_g \phi_f \omega_m I_a$$

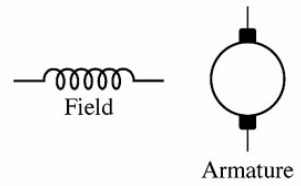
$$E_a = K_g \phi_f \omega_m$$

$$T_e = K_g \phi_f I_a$$

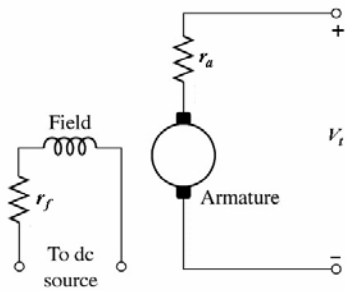
**In a linear magnetic circuit**

$$T_e = K_g K_f I_f I_a$$

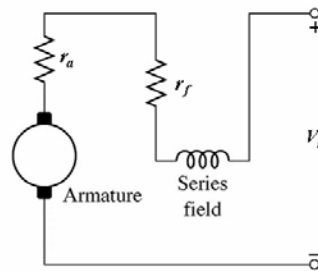
where  $\phi_f = K_f I_f$



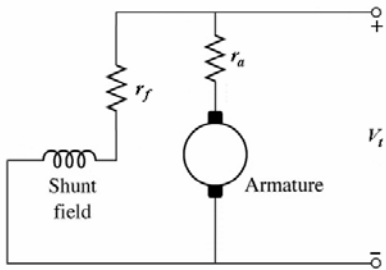
## Field-circuit connections of DC machines



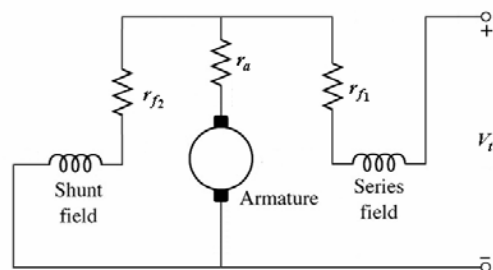
**(a) separately-excited**



**(b) series**



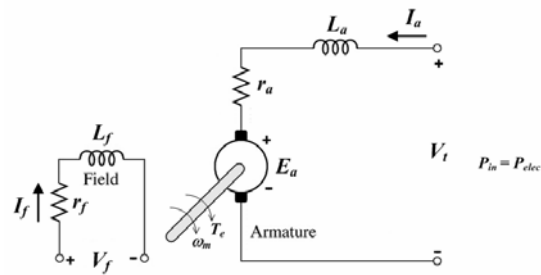
**(c) shunt**



**(d) compound**



## Separately-excited DC machine circuit in motoring mode



$$\underbrace{P_{mech}}_{\substack{\text{internal electromechanical power} \\ \text{or gross output power}}} = \underbrace{P_{out}}_{\text{output power produced}} + \underbrace{P_{f\&w}}_{\text{friction and windage}}$$

$$E_a = K_g \phi_f \omega_m$$

$$K_g = \frac{p C_a}{2 \pi a}$$

$p$  : number of poles

$C_a$  : total number of conductors in armature winding

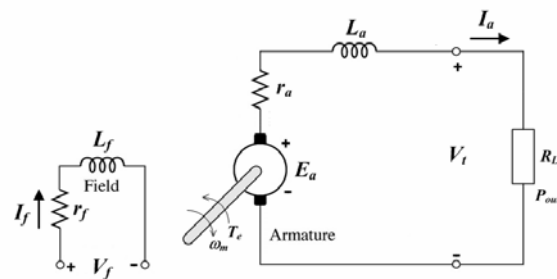
$a$  : number of parallel paths through armature winding

$$E_a \leq V_t$$

$T_e$  produces rotation ( $T_e$  and  $\omega_m$  are in the same direction)

$$\boxed{P_{mech} > 0, T_e > 0 \text{ and } \omega_m > 0}$$

### Separately-excited DC machine circuit in generating mode



$$E_a > V_t$$

$T_e$  and  $\omega_m$  are in the opposite direction

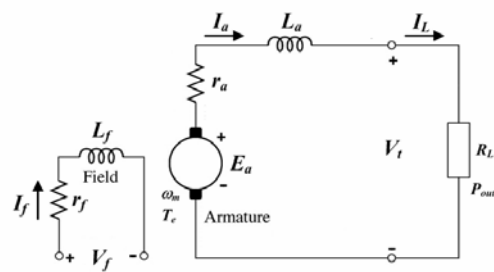
$$P_{mech} < 0, T_e < 0 \text{ and } \omega_m > 0$$

Generating mode

- Field excited by  $I_f$  (dc)
- Rotor is rotated by a mechanical prime-mover at  $\omega_m$ .
- As a result  $E_a$  and  $I_a$  are generated

### 3. Analysis of DC Generators

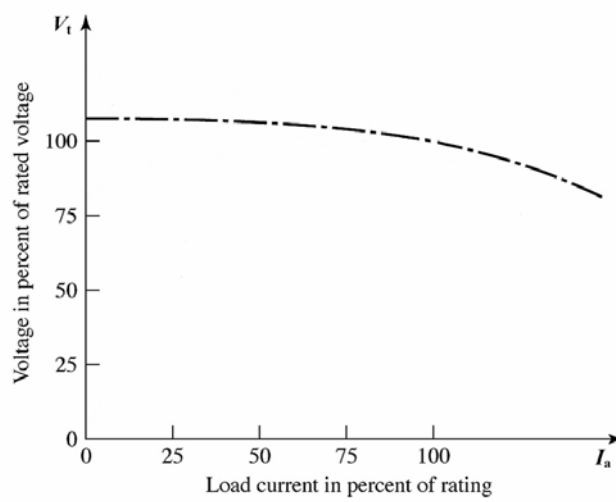
#### Separately-Excited DC Generator



$$V_t = E_a - I_a r_a \quad \text{where} \quad E_a = K_g \phi_f \omega_m$$

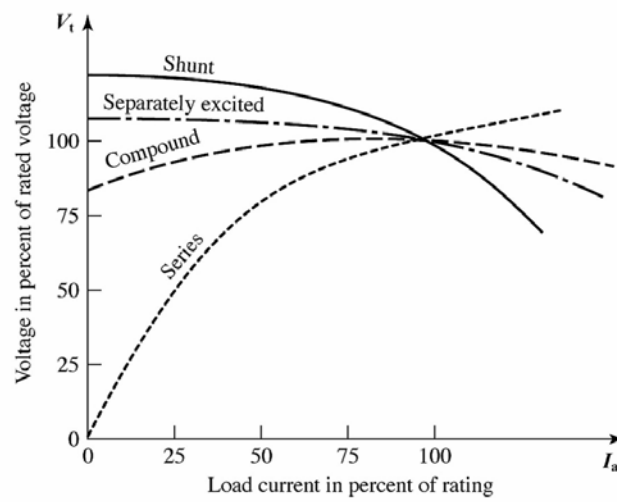
also  $V_t = I_L R_L \quad \text{where} \quad I_L = I_a$

### Terminal V-I Characteristics



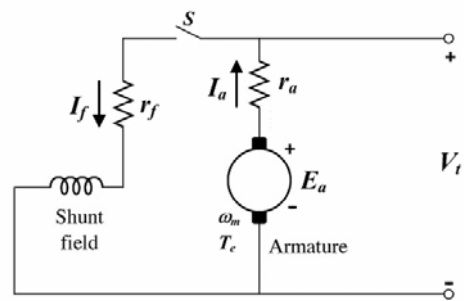
Terminal voltage ( $V_t$ ) decreases slightly as load current increases  
(due to  $I_a R_a$  voltage drop)

## Terminal voltage characteristics of DC generators



Series generator is not used due to poor voltage regulation

### Shunt DC Generator (Self-excited DC Generator)

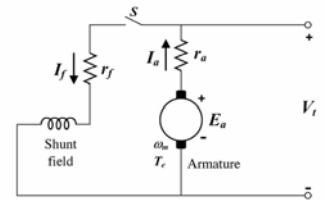


- Initially the rotor is rotated by a mechanical prime-mover at  $\omega_m$  while the switch ( $S$ ) is open.
- Then the switch ( $S$ ) is closed.

When the switch ( $S$ ) is closed

$$E_a = (r_a + r_f) I_f$$

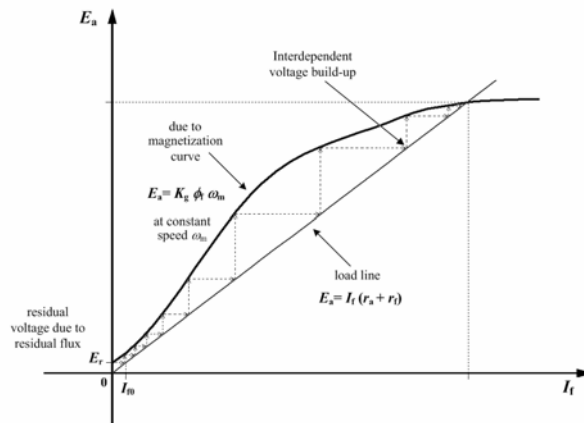
Load line of electrical circuit



Self-excitation uses the residual magnetization & saturation properties of ferromagnetic materials.

- when  $S$  is closed  $E_a = E_r$  and  $I_f = I_{f0}$
- interdependent build-up of  $I_f$  and  $E_a$  continues
- comes to a stop at the intersection of the two curve

as shown in the figure below



Solving for the exciting current,  $I_f$

$$E_a = K_g \phi_f \omega_m \quad \text{where} \quad \phi_f = K_f I_f$$

$$E_a = K_d I_f \omega_m \quad \text{where} \quad K_d = K_g K_f$$

Integrating with the electrical circuit equations

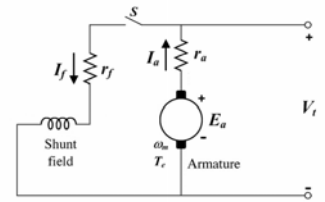
$$K_d i_f \omega_m = (L_a + L_f) \frac{di_f}{dt} + (r_a + r_f) i_f$$

Applying Laplace transformation we obtain

$$K_d \omega_m I_f(s) = (L_a + L_f) s I_f(s) + (r_a + r_f) I_f(s) - (L_a + L_f) I_{f0}$$

So the time domain solution is given by

$$i_f(t) = I_{f0} e^{-\left(\frac{r_a + r_f - K_d \omega_m}{L_a + L_f}\right)t}$$





$$i_f(t) = I_{f0} e^{-\left(\frac{r_a + r_f - K_d \omega_m}{L_a + L_f}\right)t}$$

Let us consider the following 3 situations

(i)  $(r_a + r_f) > K_d \omega_m$

$$\lim_{t \rightarrow \infty} i_f(t) = 0$$

Two curves do not intersect.

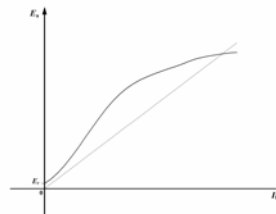
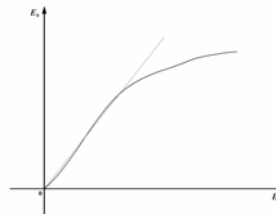
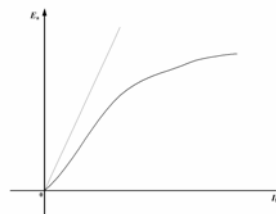
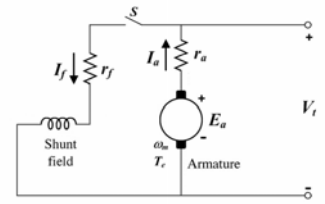
(ii)  $(r_a + r_f) = K_d \omega_m$

$$i_f(t) = I_{f0}$$

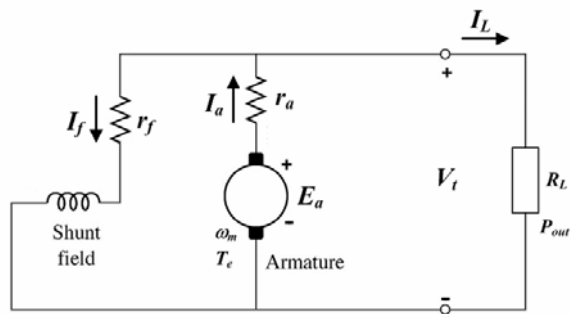
Self excitation can just start

(iii)  $(r_a + r_f) < K_d \omega_m$

Generator can self-excite



### Self-excited DC generator under load

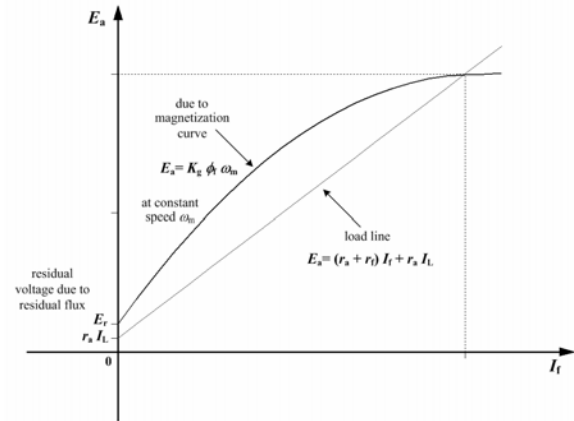


$$I_a = I_f + I_L \quad V_t = E_a - r_a I_a = r_f I_f$$

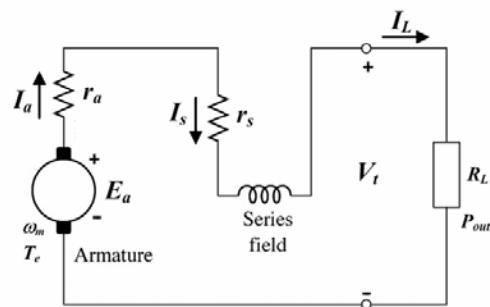
$$E_a = r_a I_a + r_f I_f$$

$$E_a = (r_a + r_f) I_f + r_a I_L$$

Load line of electrical circuit

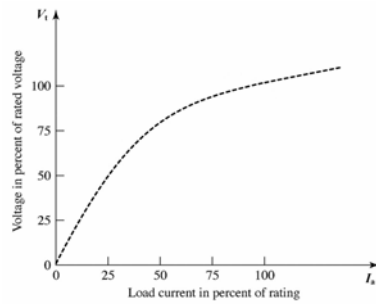


## Series DC Generator



$$V_t = E_a - I_a(r_a + r_s) \quad \text{where} \quad E_a = K_g \phi_f \omega_m$$

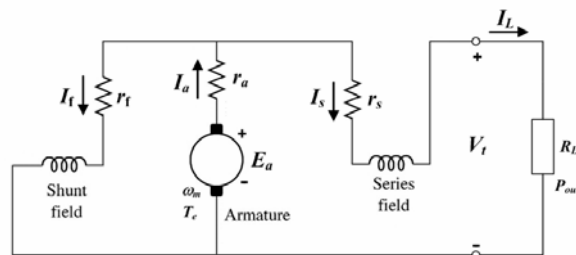
$$\text{also} \quad V_t = I_L R_L \quad \text{and} \quad I_L = I_a = I_s$$



Not used in practical, due to poor voltage regulation

## Compound DC Generators

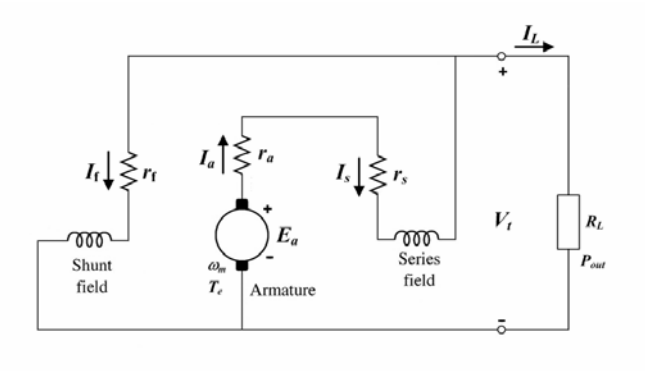
(a) Short-shunt connected compound DC generator



$$V_t = E_a - I_a r_a + I_s r_s \quad \text{where} \quad E_a = K_g \phi_f \omega_m$$

$$\text{also} \quad V_t = I_L R_L \quad \text{and} \quad I_L = I_s \quad \text{and} \quad I_a = I_f + I_s$$

(b) Long-shunt connected compound DC generator



$$V_t = E_a - I_a(r_a + r_s) \quad \text{where} \quad E_a = K_g \phi_f \omega_m$$

also  $V_t = I_L R_L$                       and                       $I_L = I_a + I_f$       and                       $I_a = I_s$

## Types of Compounding

### (i) Cumulatively-compounded DC generator (additive compounding)

$$\underbrace{\mathcal{F}_d}_{\substack{\text{field} \\ \text{mmf}}} = \underbrace{\mathcal{F}_f}_{\substack{\text{shunt} \\ \text{field} \\ \text{mmf}}} + \underbrace{\mathcal{F}_s}_{\substack{\text{series} \\ \text{field} \\ \text{mmf}}}$$

for linear M.C. (or in the linear region of the magnetization curve, i.e. unsaturated magnetic circuits)

$$\phi_d = \phi_f + \phi_s$$

### (ii) Differentially-compounded DC generator (subtractive compounding)

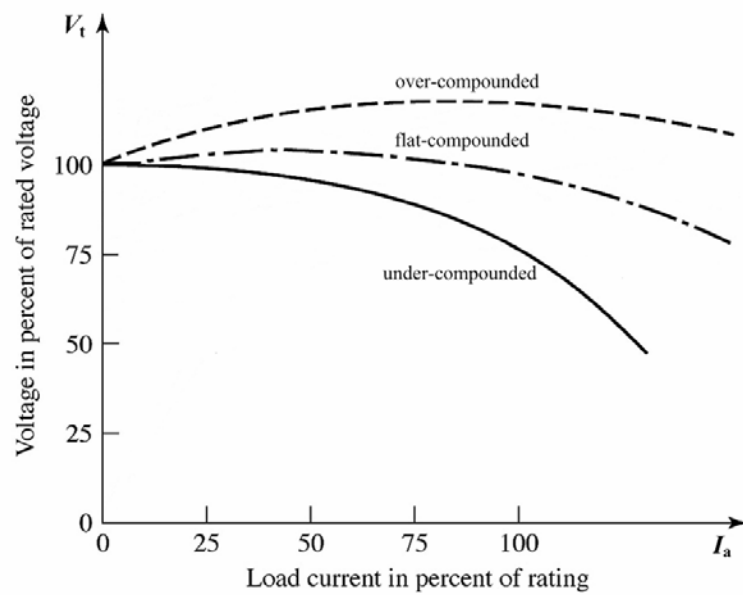
$$\mathcal{F}_d = \mathcal{F}_f - \mathcal{F}_s$$

for linear M.C. (or in the linear region of the magnetization curve, i.e. unsaturated magnetic circuits)

$$\phi_d = \phi_f - \phi_s$$

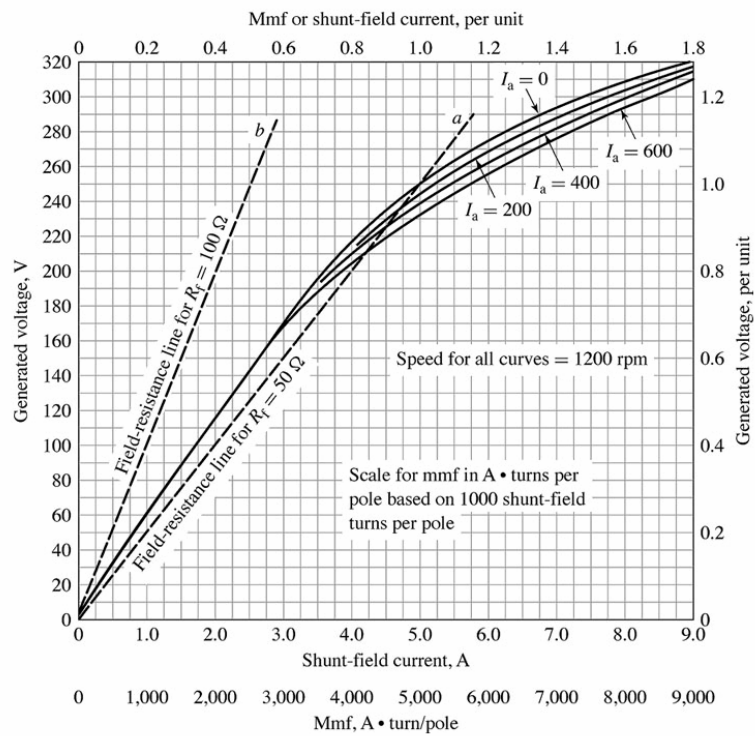
Differentially-compounded generator is not used in practical, as it exhibits poor voltage regulation

## Terminal V-I Characteristics of Compound Generators



Above curves are for cumulatively-compounded generators

**Magnetization curves for a 250-V 1200-r/min dc machine.  
Also field-resistance lines for the discussion of self-excitation are shown**





## Examples

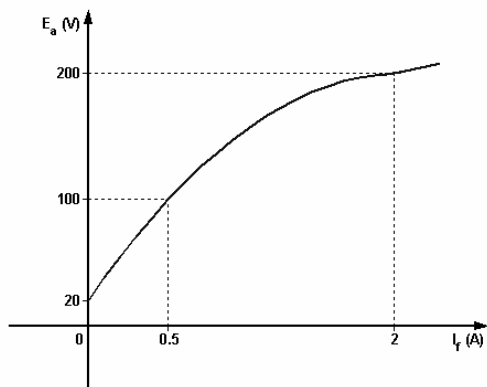
1. A 240kW, 240V, 600 rpm separately excited DC generator has an armature resistance,  $r_a = 0.01\Omega$  and a field resistance  $r_f = 30\Omega$ . The field winding is supplied from a DC source of  $V_f = 100V$ . A variable resistance  $R$  is connected in series with the field winding to adjust field current  $I_f$ . The magnetization curve of the generator at 600 rpm is given below:

$I_f$ (A)	1	1.5	2	2.5	3	4	5	6
$E_a$ (V)	165	200	230	250	260	285	300	310

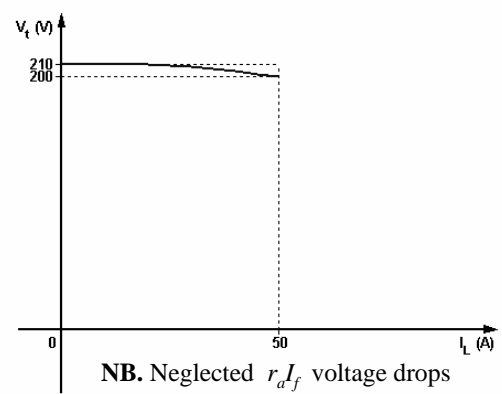
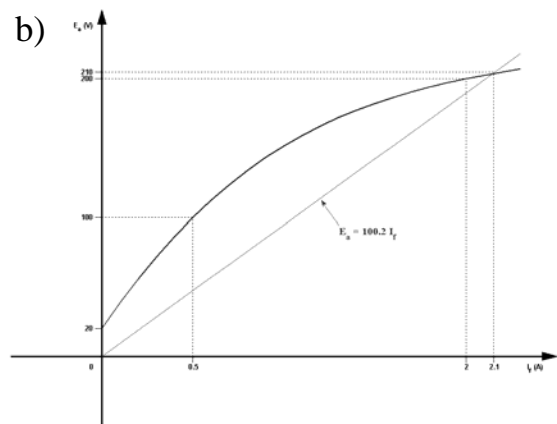
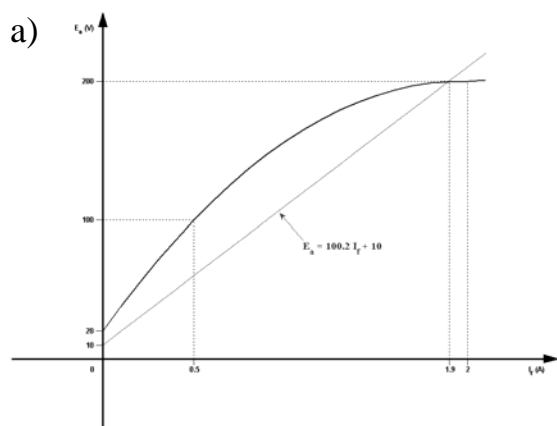
If DC generator is delivering rated voltage and is driven at 600 rpm determine:

- a) Induced armature emf,  $E_a$
- b) The internal electromagnetic power produced (gross power)
- c) The internal electromagnetic torque
- d) The applied torque if rotational loss is  $P_{rot} = 10kW$
- e) Efficiency of generator
- f) Voltage regulation

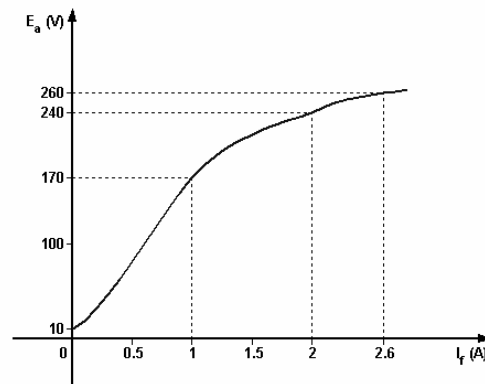
2. A shunt DC generator has a magnetization curve at  $n_r = 1500$  rpm as shown below. The armature resistance  $r_a = 0.2 \Omega$ , and field total resistance  $r_f = 100 \Omega$ .
- Find the terminal voltage  $V_t$  and field current  $I_f$  of the generator when it delivers 50A to a resistive load
  - Find  $V_t$  and  $I_f$  when the load is disconnected (i.e. no-load)



Solution:

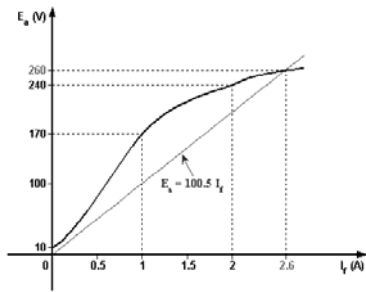


3. The magnetization curve of a DC shunt generator at 1500 rpm is given below, where the armature resistance  $r_a = 0.2 \Omega$ , and field total resistance  $r_f = 100 \Omega$ , the total friction & windage loss at 1500 rpm is 400W.
- Find no-load terminal voltage at 1500 rpm
  - For the self-excitation to take place
    - Find the highest value of the total shunt field resistance at 1500 rpm
    - The minimum speed for  $r_f = 100 \Omega$ .
  - Find terminal voltage  $V_t$ , efficiency  $\eta$  and mechanical torque applied to the shaft when  $I_a = 60A$  at 1500 rpm.

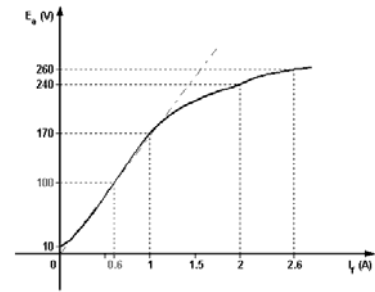


Solution:

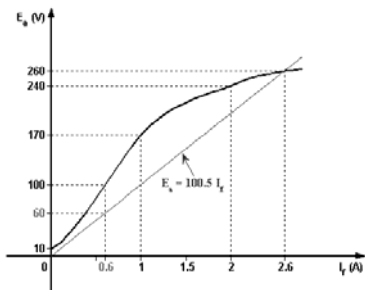
a)



b) (i)



b) (ii)



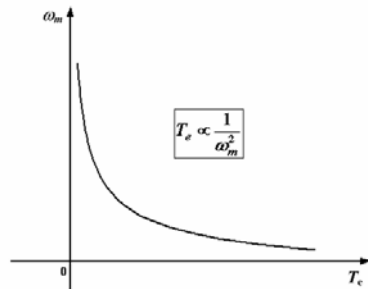
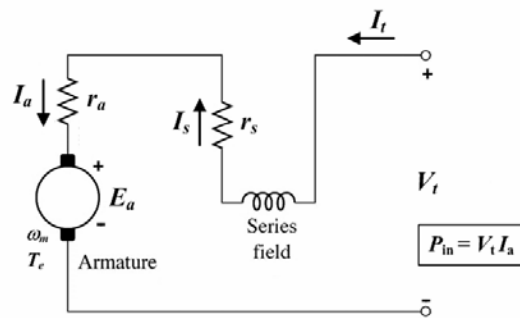
## 4. Analysis of DC Motors

DC motors are adjustable speed motors. A wide range of torque-speed characteristics ( $T_e$ - $\omega_m$ ) is obtainable depending on the motor types given below:

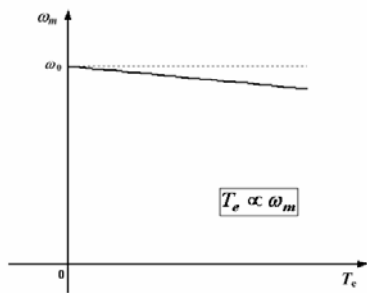
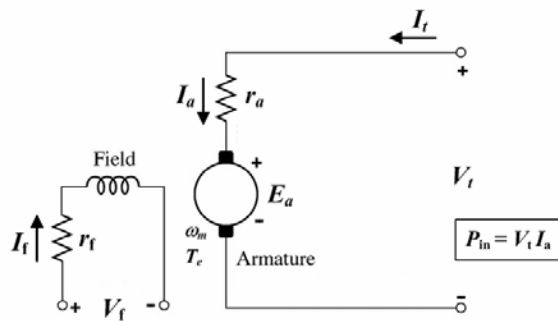
- Series DC motor
- Separately-excited DC motor
- Shunt DC motor
- Compound DC motor

## DC Motors Overview

### (a) Series DC Motors

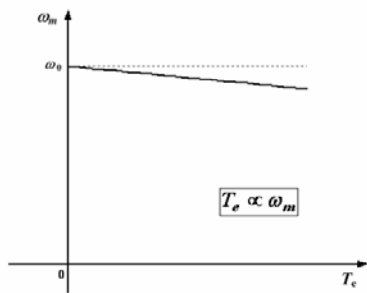
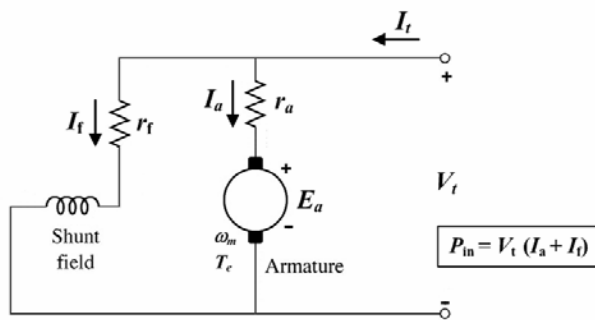


### (b) Separately-excited DC Motors

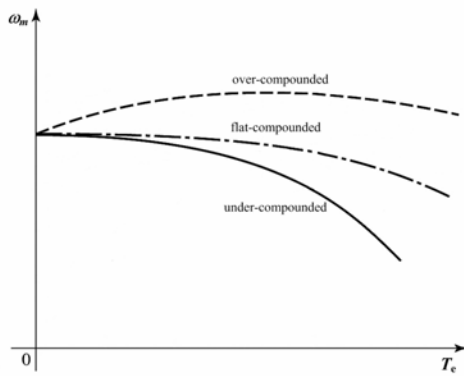
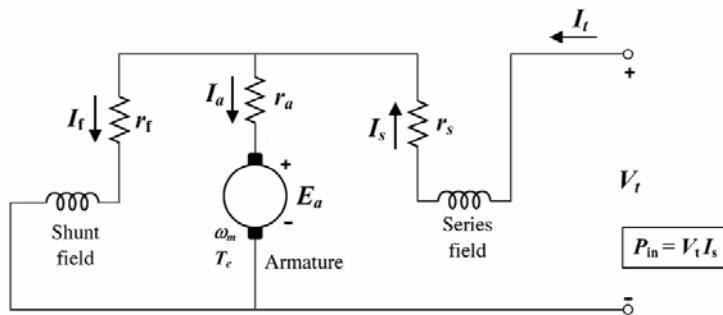




### (c) Shunt DC Motors

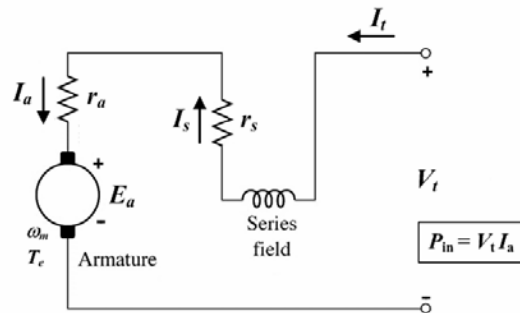


### (d) Compound DC Motors



## DC Motors

### (a) Series DC Motors



The back e.m.f:  $E_a = K_g \phi_f \omega_m$

Electromagnetic torque:  $T_e = K_g \phi_f I_a$

Terminal voltage equation:  $V_t = E_a + I_a (r_a + r_s)$

$$I_a = I_s$$

Assuming linear equation:  $\phi_f = K_f I_s$

$$T_e = K_g \phi_f I_a$$

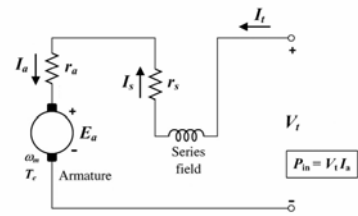
$$\dots \phi_f = K_f I_s$$

$$T_e = K_g K_f I_s I_a$$

$$\dots I_a = I_s$$

$$T_e = K_d I_a^2$$

$$K_g \phi_f = K_d I_a$$



$$\omega_m = \frac{E_a}{K_g \phi_f} = \frac{V_t - I_a(r_a + r_s)}{K_g \phi_f}$$

$$\dots E_a = K_g \phi_f \omega_m, \quad V_t = E_a + I_a(r_a + r_s)$$

$$\omega_m = \frac{V_t - I_a(r_a + r_s)}{K I_a}$$

$$\dots K_g \phi_f = K I_a$$

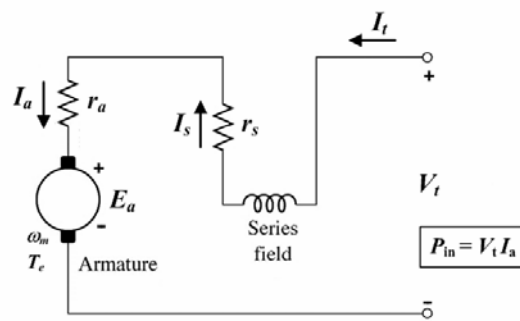
$$E_a = K_d I_a \omega_m = V_t - I_a(r_a + r_s)$$

$$\dots E_a = K_g \phi_f \omega_m$$

$$I_a = \frac{V_t}{K_d \omega_m + (r_a + r_s)}$$

$$T_e = \frac{K_d V_t^2}{[K_d \omega_m + (r_a + r_s)]^2}$$

$$\dots T_e = K_d I_a^2$$

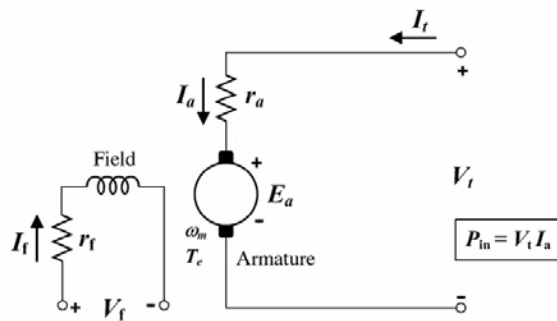


$$T_e = \frac{K_d V_t^2}{[K_d \omega_m + (r_a + r_s)]^2} \quad \text{thus} \quad T_e \propto \frac{1}{\omega_m^2}$$

**Note that:** A series DC motor should never run no load!

$$T_e \rightarrow 0 \quad \Rightarrow \quad \omega_m = \infty \quad \underline{\text{overspeeding!}}$$

### (b) Separately-excited DC Motors



The back e.m.f:  $E_a = K_g \phi_f \omega_m$

Electromagnetic torque:  $T_e = K_g \phi_f I_a$

Terminal voltage equation:  $V_t = E_a + I_a r_a$

Assuming linear equation:  $\phi_f = K_f I_f$

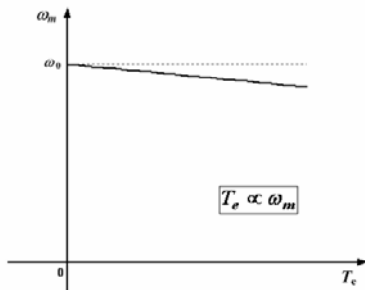
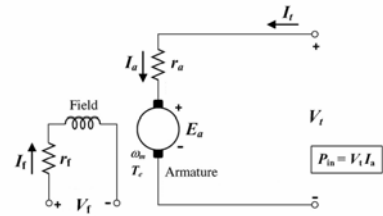
$$V_t = E_a + I_a r_a$$

$$V_t = K_g \phi_f \omega_m + \frac{T_e r_a}{K_g \phi_f} \quad \dots \quad E_a = K_g \phi_f \omega_m, \quad T_e = K_g \phi_f I_a$$

$$\frac{V_t}{K_g \phi_f} = \omega_m + \frac{T_e r_a}{(K_g \phi_f)^2}$$

$$\omega_m = \frac{V_t}{K_g \phi_f} - \frac{r_a}{(K_g \phi_f)^2} T_e$$

$$\omega_m = \omega_0 - K_l T_e$$

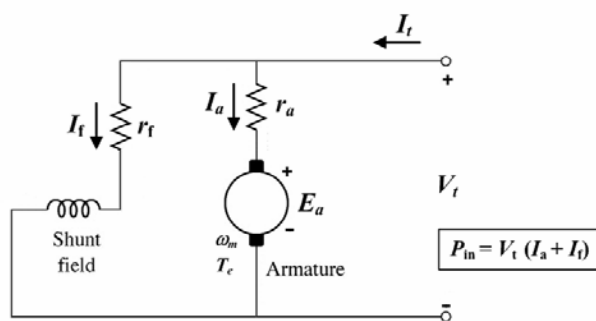


No load (i.e.  $T_e = 0$ ) speed:  $\omega_0 = \frac{V_t}{K_g \phi_f}$

Slope:  $K_l = \frac{r_a}{(K_g \phi_f)^2}$  very small!

Slightly dropping  $\omega_m$  with load

### (c) Shunt DC Motors



The back e.m.f:  $E_a = K_g \phi_f \omega_m$

Electromagnetic torque:  $T_e = K_g \phi_f I_a$

Terminal voltage equation:  $V_t = E_a + I_a r_a$

Assuming linear equation:  $\phi_f = K_f I_f$



$$V_t = E_a + I_a r_a$$

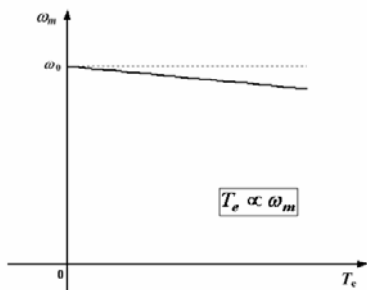
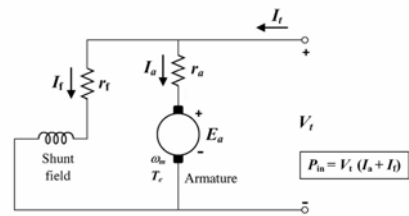
$$V_t = K_g \phi_f \omega_m + \frac{T_e r_a}{K_g \phi_f} \quad \dots \quad E_a = K_g \phi_f \omega_m, \quad T_e = K_g \phi_f I_a$$

$$\frac{V_t}{K_g \phi_f} = \omega_m + \frac{T_e r_a}{(K_g \phi_f)^2}$$

$$\omega_m = \frac{V_t}{K_g \phi_f} - \frac{r_a}{(K_g \phi_f)^2} T_e$$

$$\omega_m = \omega_0 - K_l T_e$$

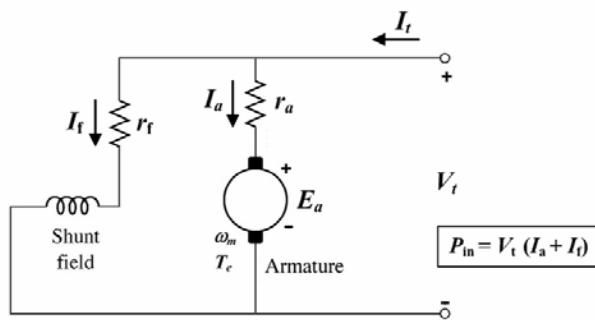
Same as separately excited motor



No load (i.e.  $T_e = 0$ ) speed:  $\omega_0 = \frac{V_t}{K_g \phi_f}$

Slope:  $K_l = \frac{r_a}{(K_g \phi_f)^2}$  very small!

Slightly dropping  $\omega_m$  with load



$$\omega_m = \omega_0 - K_t T_e$$

**Note that:** In the shunt DC motors, if suddenly the field terminals are disconnected from the power, supply while the motor was running, overspeeding problem will occur

$$E_a = K_g \phi_f \omega_m \quad E_a \text{ is momentarily constant, but } \phi_f \text{ will decrease rapidly.}$$

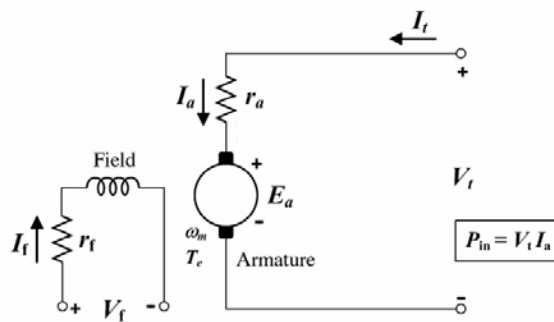
so  $\phi_f \rightarrow 0 \Rightarrow \omega_m \rightarrow \infty$  overspeeding!

## Motor Speed Control Methods

### (a) Controlling separately-excited DC motors

Shaft speed can be controlled by

- i. Changing the terminal voltage
- ii. Changing the field current (magnetic flux)

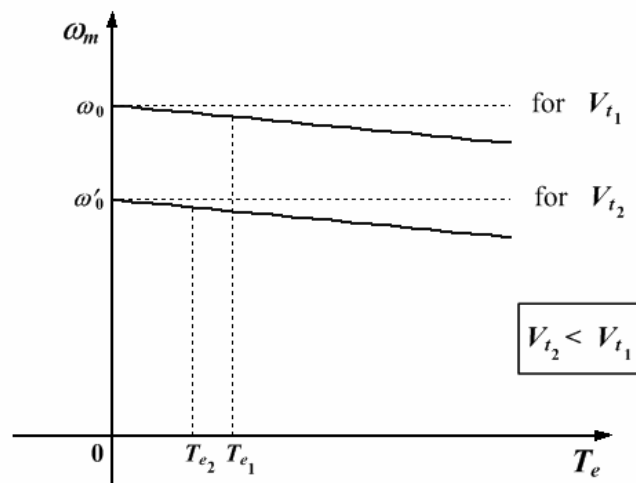


i. Changing the terminal voltage

$$\omega_m = \omega_0 - K_t T_e \quad \omega_0 = \frac{V_t}{K_g \phi_f} \quad V_t = E_a + I_a r_a$$

$$T_e = K_g \phi_f I_a$$

$$V_t \downarrow \Rightarrow \omega_0 \downarrow, T_e \downarrow$$



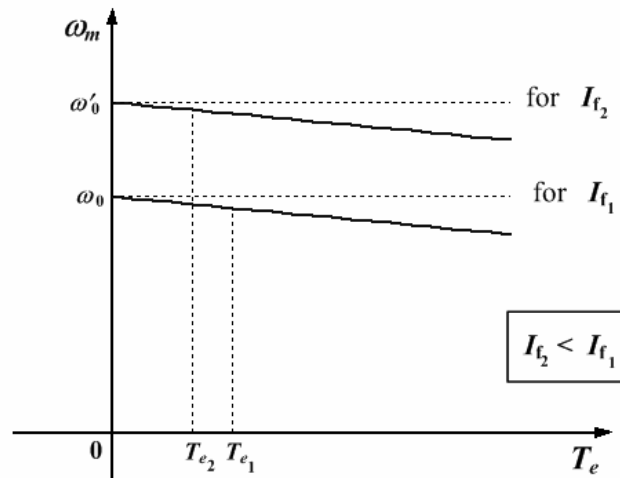
ii. Changing the field current

$$\omega_m = \omega_0 - K_t T_e \quad \omega_0 = \frac{V_t}{K_g \phi_f}$$

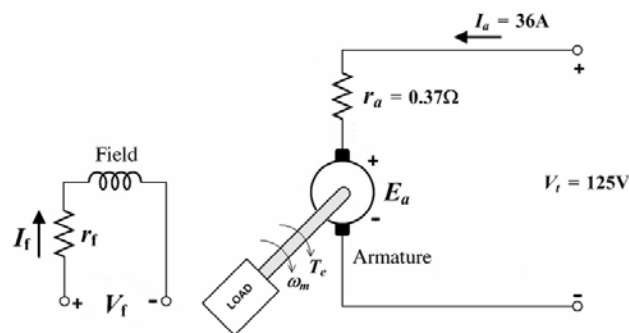
$$T_e = K_g \phi_f I_a$$

$$\phi_f = K_f I_f \quad (\text{linear magnetic circuit})$$

$$I_f \downarrow \Rightarrow \phi_f \downarrow, \omega_0 \uparrow, T_e \downarrow$$



**Ex1:** A separately excited DC motor drives the load at  $n_r = 1150$  rpm.



- Find the gross output power (electromechanical power output) produced by the dc motor.
- If the speed control is to be achieved by armature voltage control and the new operating condition is given by:

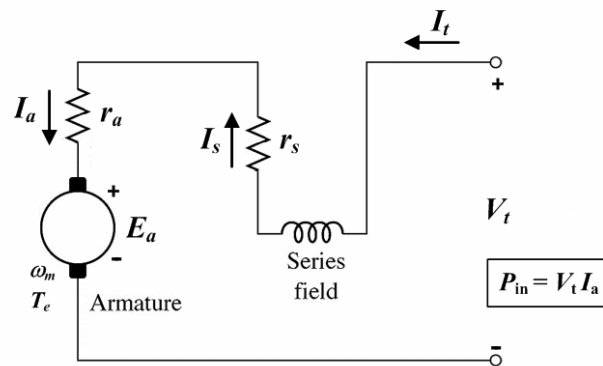
$$n_r = 1150 \text{ rpm} \quad \text{and} \quad T_e = 30 \text{ Nm}$$

find the new terminal voltage  $V'_t$  while  $\phi_f$  is kept constant.

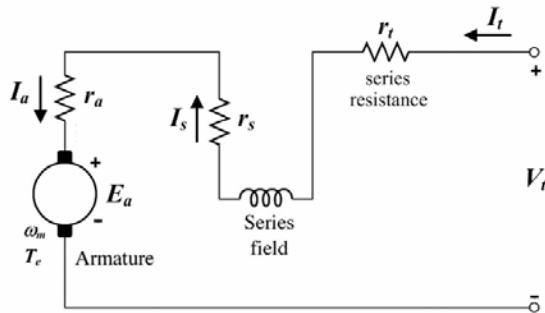
## (b) Controlling series DC motors

Shaft speed can be controlled by

- i. Adding a series resistance
- ii. Adding a parallel field diverter resistance
- iii. Using a potential divider at the input (i.e. changes the effective terminal voltage)



**i. Adding a series resistance**



For the same  $T_e$  produced

$E_a$  drops,  $I_a$  stays the same

$$E_a = V_t - I_a(r_a + r_s + r_t)$$

For the same  $T_e$ ,

$\phi_f$  is constant

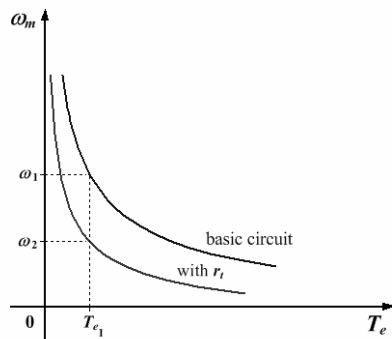
but  $\omega_m$  drops since  $E_a = K_g \phi_f \omega_m$ .

New value of the motor speed,  $\omega_m$  is given by

$$\omega_m = \frac{E_a}{K_g \phi_f} \quad \dots \quad T_e = K_g \phi_f I_a$$

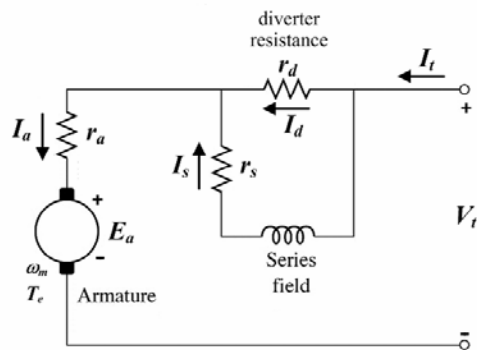
$$\dots \quad E_a = K_g \phi_f \omega_m$$

$r_t \uparrow \Rightarrow E_a \downarrow, \omega_m \downarrow$





## ii. Adding a parallel field diverter resistance



When we add the diverter resistance

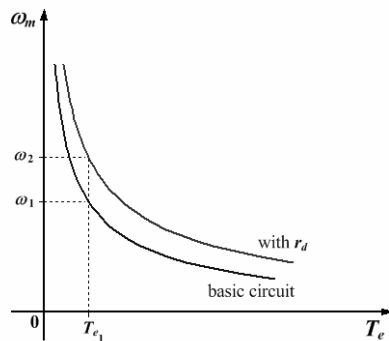
$$I_s \text{ drops i.e. } I_s < I_a.$$

$E_a$  remains constant,

For the same  $T_e$  produced,  $I_a$  increases

$$I_a = \frac{V_t - E_a}{r_a + (r_s \parallel r_d)} \quad \dots \quad r_s \parallel r_d < r_s$$

When series field flux drops, the motor speed  $\omega_m = E_a / K_g \phi_f$  should rise, while driving the same load.

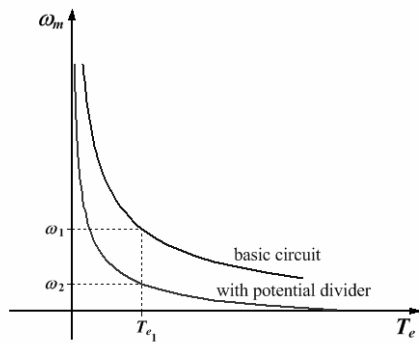
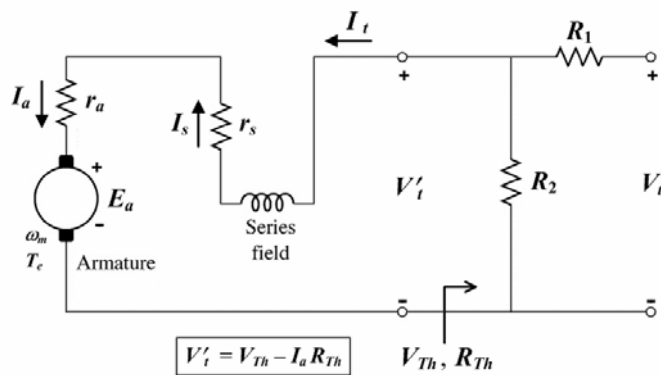


$$\omega_m = \frac{E_a}{K_g \phi_f} \quad \dots \quad E_a = K_g \phi_f \omega_m$$

$$\dots \quad \phi_f = K_f I_s$$

$$r_d \downarrow \Rightarrow I_s \downarrow, I_a \uparrow, \phi_f \downarrow, \omega_m \uparrow$$

### iii. Using a potential divider



Let us apply Thévenin theorem to the right of  $V'_t$

$$V_{Th} = \frac{R_2}{R_1 + R_2} V_t \quad R_{Th} = R_1 \parallel R_2$$

This system like the speed control by adding series resistance as explained in section (i) where  $r_t \equiv R_{Th}$  and  $V_t \equiv V_{Th}$ .

For the same  $T_e$  produced

$E_a$  drops rapidly,  $I_a$  stays the same

$$E_a = V_{Th} - I_a (r_a + r_s + R_{Th})$$

For the same  $T_e$ ,

$\phi_f$  is constant

but  $\omega_m$  drops rapidly since  $E_a = K_g \phi_f \omega_m$ .

New value of the motor speed,  $\omega_m$  is given by

$$\omega_m = \frac{E_a}{K_g \phi_f} \quad \dots \quad T_e = K_g \phi_f I_a$$

$$\dots \quad E_a = K_g \phi_f \omega_m$$

$$\boxed{V'_t \downarrow \Rightarrow E_a \downarrow\downarrow, \omega_m \downarrow\downarrow}$$

If the load increases,  $T_e$  and  $I_a$  increases and  $E_a$  decreases, thus motor speed  $\omega_m$  drops down more.